

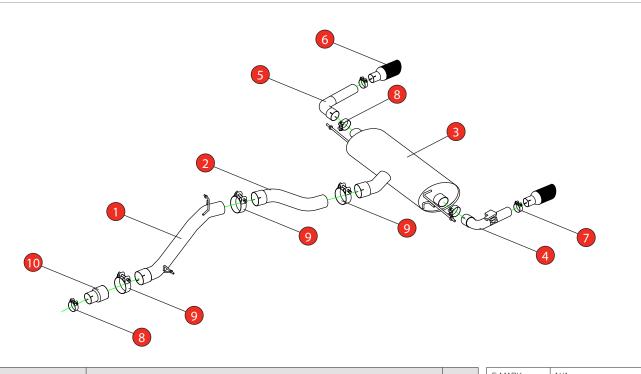
**SCORPION // FITTING INSTRUCTIONS** 

## HAND BUILT

Car	Audi TT Quattro 2.0 TFSi	Part No.	SAUS085C
Year	2014-Current	Fit Kits	310FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 76mm

## Estimated Fitting Time: 90 Minutes

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NO.	PART NO.	DESCRIPTION	QTY		
1	741AU	Non-resonated Centre Section	1		
2	742AU	Link Pipe	1		
3	743AU	Rear Silencer	1		
4	744AU	L/H Valved Trim Connecting Pipe	1		
5	745AU	R/H Trim Connecting Pipe	1		
6	Z023.10055	Black Ceramic Coated Daytona Trim	2		
Fit Kit					
7	Z016.10064	63-68mm Clamp	2		
8	Z016.10070	65mm H/D Clamp	3		
9	Z016.10062	79mm H/D Clamp	3		
10	AD62	Adaptor (USE TO FIT TO O.E SYSTEM)	1		

E-MARK	N/A
DATE	04/07/18
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NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







$\searrow$	HAND BUILT
	<b>IN ENGLAND</b>

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A) After you have removed O.E exhaust you will need to swap the valve motor to the Scorpion exhaust. Remove the 3 nuts ( keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

C) Rotate Scorpion valve so it aligns with the torsion spring.

D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

E) Using the 3 O.E nuts secure in place.

Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.



